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SPECIFICATION CONTROL DRAWING

D

C

PURCHASE MATERIAL: AISI 1018-1025 ROUND BAR

SPECIFICATION: MIL-S-7097 OR ASTM A108

PART NUMBER: M1018-R|D.DDD| WHERE D.DDD = DIAMETER IN INCHES
DIA.

EG. 7/8" ROUND BAR = M1018-R0.875

TOLERANCES: PER ASTM A108 AS FOLLOWS:

SIZE	TOLERANCE
UP TO 1.5" INCL.	+0.000/-0.002
OVER 1.5" TO 2.5" INCL.	+0.000/-0.003
OVER 2.5" TO 4.0" INCL.	+0.000/-0.004
OVER 4.0" TO 6.0" INCL.	+0.000/-0.005
OVER 6.0" TO 8.0" INCL.	+0.000/-0.006

B

RELEASED
2012-09-24

A

B	REFORMAT, ADD ASTM A108, ADD TOLERANCES	CP	12.09.05
A	NEW ISSUE	DS	01.06.12
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.	W.D.	M1018-R	SHEET 1 OF 1
APPROVED	W.D.	TITLE	SCALE
DE APPR.	W.D.	1018-1025 ROUND BAR	NTS
DATE	12.09.05	COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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